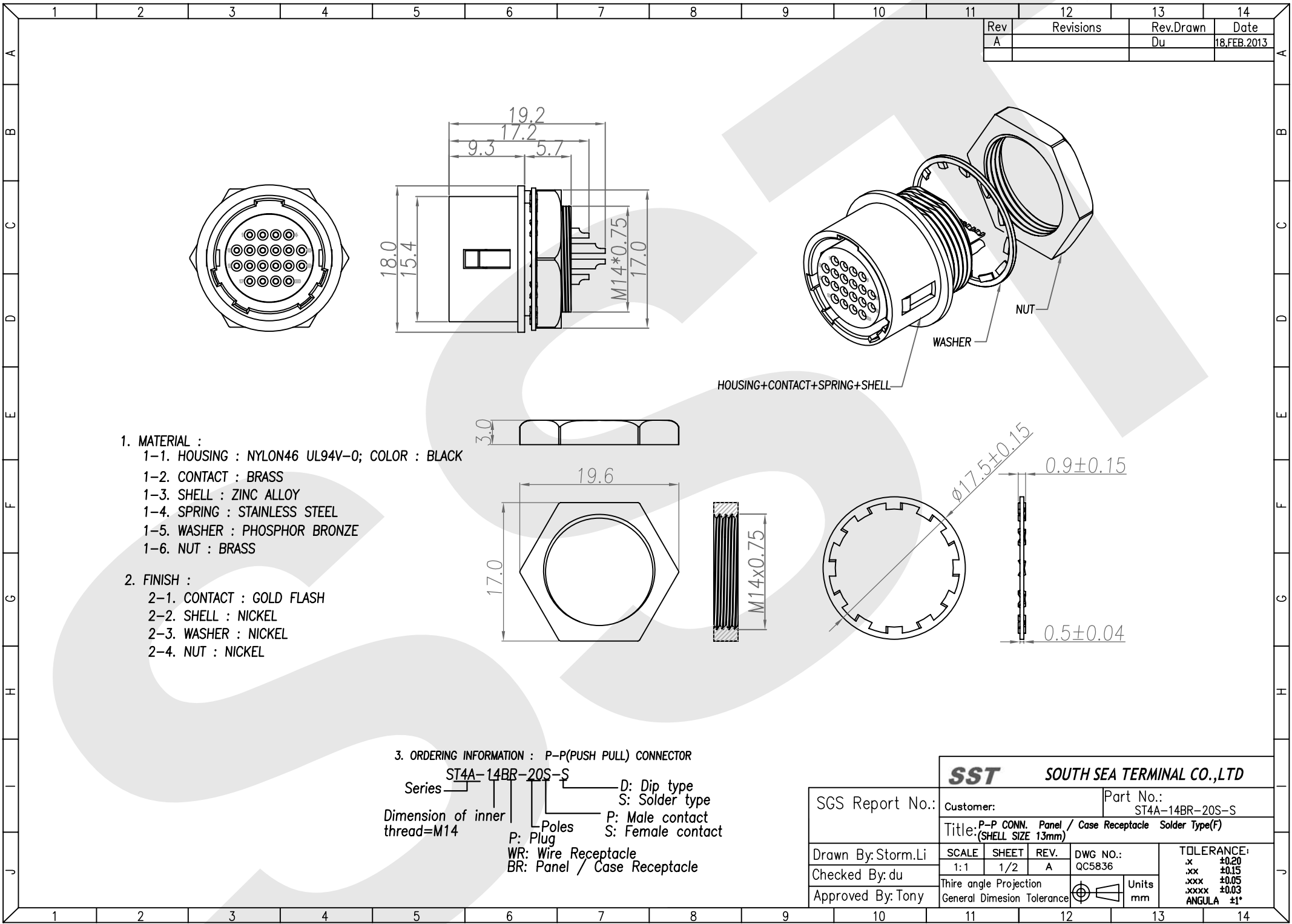
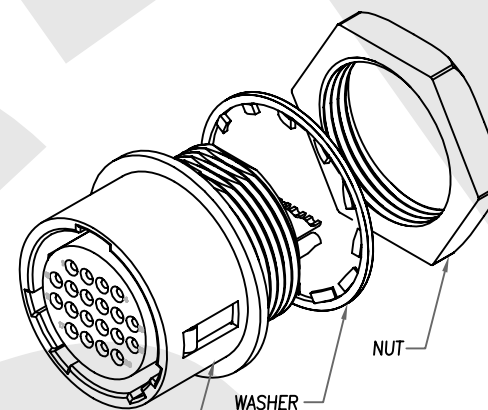
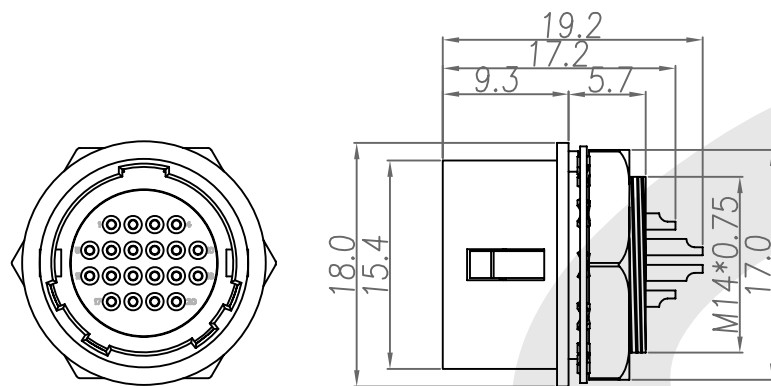




Rev	Revisions	Rev.Drawn	Date
A		Du	18.FEB.2013

SST SOUTH SEA TERMINAL CO.,LTD

SGS Report No.:	Customer:		Part No.:		
	Title: P-P CONN. Panel / Case Receptacle (SHELL SIZE 13mm)		ST4A-14BR-20S-S		
Drawn By: Storm.Li	SCALE	SHEET	REV.	DWG NO.:	TOLERANCE: .x ±0.20 .xx ±0.15 .xxx ±0.05 .xxxx ±0.03 ANGULA ±1°
Checked By: du	1:1	1/2	A	QC5836	
Approved By: Tony	Third angle Projection			Units mm	
	General Dimesion Tolerance				



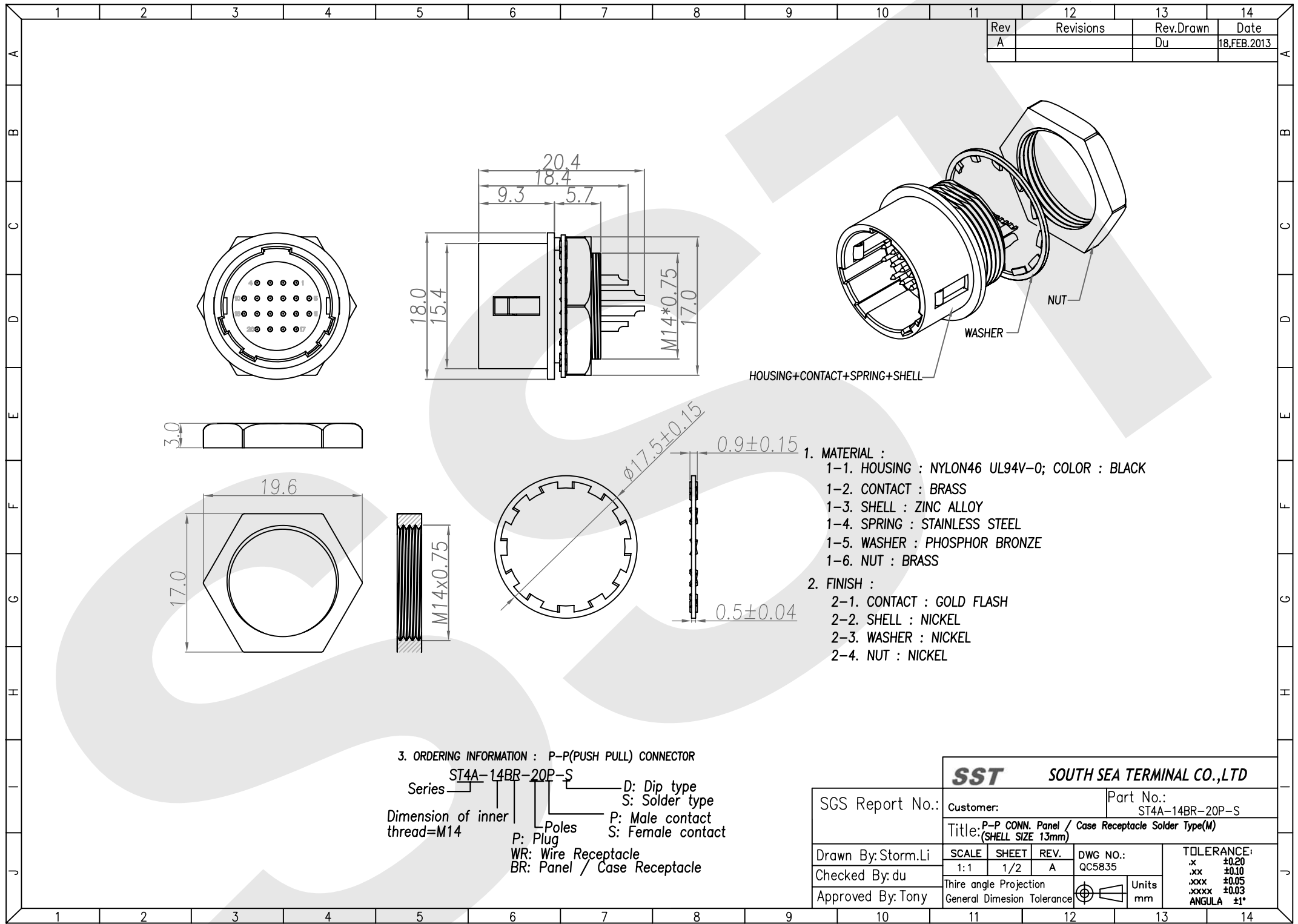
HOUSING+CONTACT+SPRING+SHELL

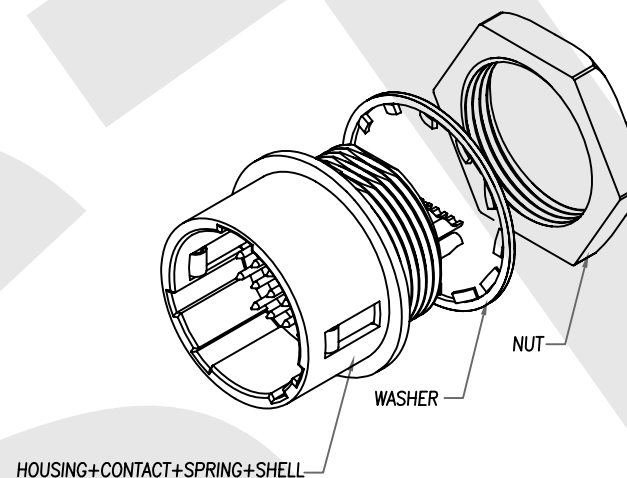
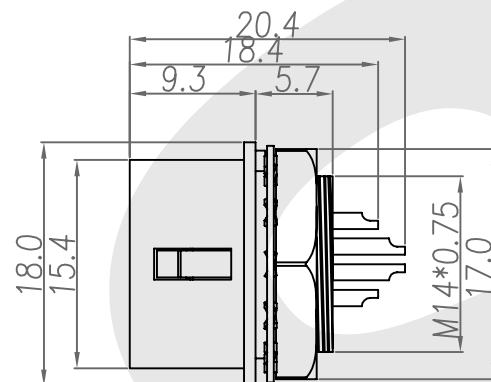
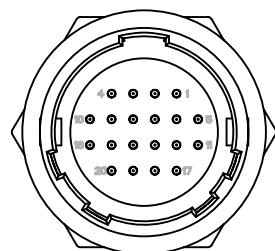
1. MATERIAL :
 - 1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
 - 1-2. CONTACT : BRASS
 - 1-3. SHELL : ZINC ALLOY
 - 1-4. SPRING : STAINLESS STEEL
 - 1-5. WASHER : PHOSPHOR BRONZE
 - 1-6. NUT : BRASS
2. FINISH :
 - 2-1. CONTACT : GOLD FLASH
 - 2-2. SHELL : NICKEL
 - 2-3. WASHER : NICKEL
 - 2-4. NUT : NICKEL

Rev	Revisions	Rev.Drawn	Date
A		Du	18.FEB.2013

SST SOUTH SEA TERMINAL CO.,LTD

SGS Report No.:	Customer:			Part No.:		
				ST4A-14BR-20S-S		
	Title: P-P CONN. Panel / Case Receptacle Solder Type(F) (SHELL SIZE 13mm)					
Drawn By: Storm.Li	SCALE	SHEET	REV.	DWG NO.:		TOLERANCE:
Checked By: du	1:1	2/2	A	QC5836		.x ±0.20 .xx ±0.15 .xxx ±0.05 .xxxx ±0.03
Approved By: Tony	Third angle Projection				Units mm	ANGULA ±1°
	General Dimesion Tolerance					



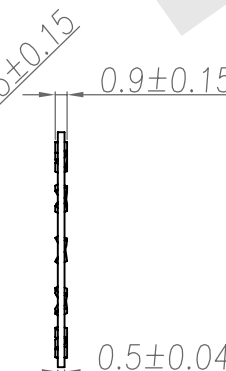
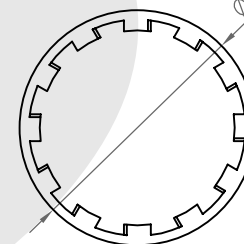
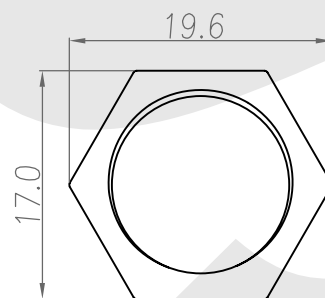
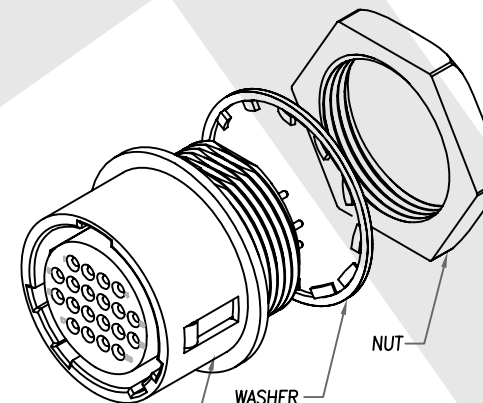
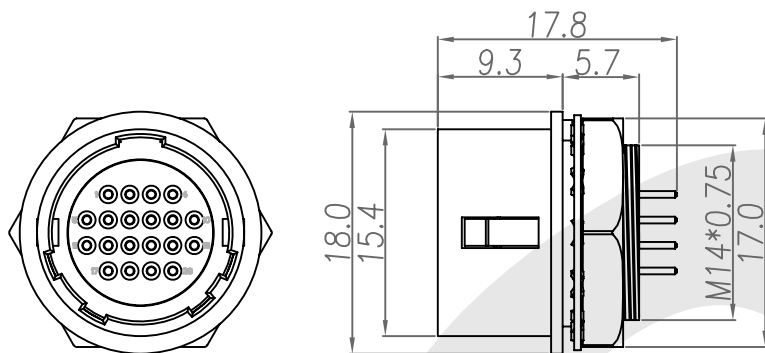


1. MATERIAL :
1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
1-2. CONTACT : BRASS
1-3. SHELL : ZINC ALLOY
1-4. SPRING : STAINLESS STEEL
1-5. WASHER : PHOSPHOR BRONZE
1-6. NUT : BRASS
2. FINISH :
2-1. CONTACT : GOLD FLASH
2-2. SHELL : NICKEL
2-3. WASHER : NICKEL
2-4. NUT : NICKEL

SST SOUTH SEA TERMINAL CO.,LTD

SGS Report No.:	Customer:			Part No.:		
				ST4A-14BR-20P-S		
	Title: P-P CONN. Panel / Case Receptacle Solder Type(M) (SHELL SIZE 13mm)					
Drawn By: Storm.Li	SCALE	SHEET	REV.	DWG NO.:	TOLERANCE: x ±0.20 .xx ±0.10 xxx ±0.05 xxxx ±0.03 ANGULA ±1°	
Checked By: du	1:1	2/2	A	QC5835		
Approved By: Tony	Third angle Projection					Units mm
	General Dimesion Tolerance					

Rev	Revisions	Rev.Drawn	Date
A		Du	18.FEB.2013



1. MATERIAL :

- 1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
- 1-2. CONTACT : BRASS
- 1-3. SHELL : ZINC ALLOY
- 1-4. SPRING : STAINLESS STEEL
- 1-5. WASHER : PHOSPHOR BRONZE
- 1-6. NUT : BRASS

2. FINISH :

- 2-1. CONTACT : GOLD FLASH
- 2-2. SHELL : NICKEL
- 2-3. WASHER : NICKEL
- 2-4. NUT : NICKEL

3. ORDERING INFORMATION : P-P(PUSH PULL) CONNECTOR

Series **ST4A-14BR-20S-D**

Dimension of inner thread=M14

Poles **P: Plug**

WR: Wire Receptacle
BR: Panel / Case Receptacle

D: Dip type
S: Solder type

P: Male contact
S: Female contact

SGS Report No.:

SST SOUTH SEA TERMINAL CO.,LTD

Customer:

Part No.:

ST4A-14BR-20S-D

Title: P-P CONN. Panel / Case Receptacle Dip Type (F)
(SHELL SIZE 13mm)

Drawn By:Storm.Li

SCALE

SHEET

REV.

DWG NO.:

TOLERANCE:

Checked By: du

1:1

1/2

A

QC5838

.x ±0.20

.xx ±0.15

.xxx ±0.05

.xxxx ±0.03

ANGULA ±1°

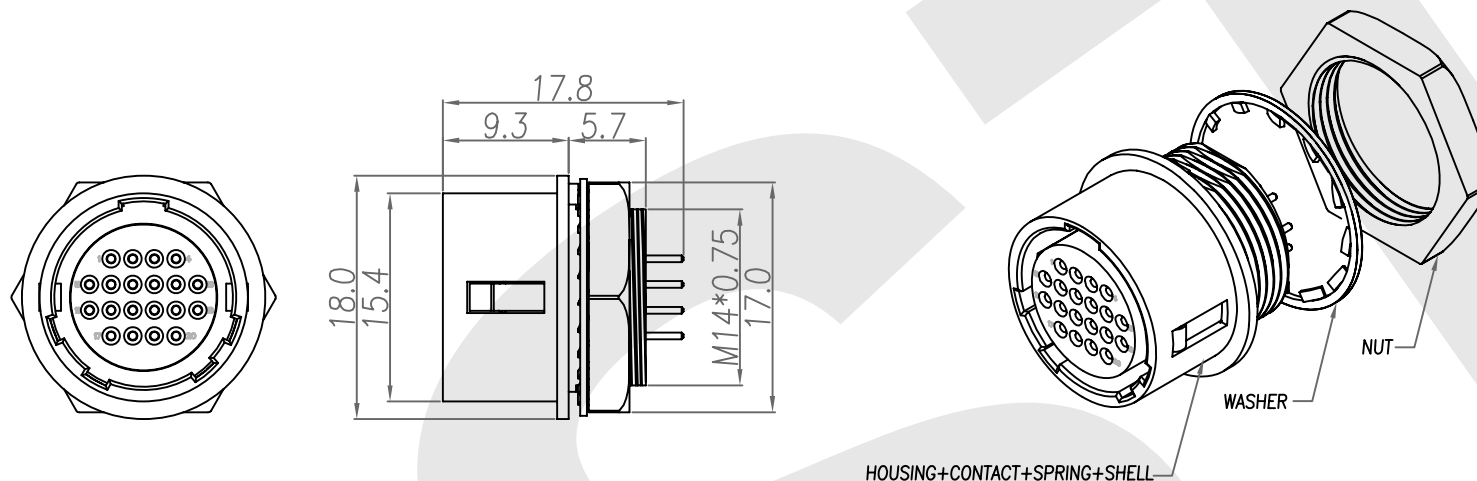
Approved By: Tony

Thire angle Projection
General Dimesion Tolerance



Units
mm

Rev	Revisions	Rev.Drawn	Date
A		Du	18.FEB.2013



1. MATERIAL :

- 1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
- 1-2. CONTACT : BRASS
- 1-3. SHELL : ZINC ALLOY
- 1-4. SPRING : STAINLESS STEEL
- 1-5. WASHER : PHOSPHOR BRONZE
- 1-6. NUT : BRASS

2. FINISH :

- 2-1. CONTACT : GOLD FLASH
- 2-2. SHELL : NICKEL
- 2-3. WASHER : NICKEL
- 2-4. NUT : NICKEL

SST SOUTH SEA TERMINAL CO.,LTD

SGS Report No.:

Customer:

Part No.:

ST4A-14BR-20S-D

Title: P-P CONN. Panel / Case Receptacle Dip Type (F)
(SHELL SIZE 13mm)

Drawn By: Storm.Li

SCALE

SHEET

REV.

DWG NO.:

TOLERANCE:

Checked By: du

1:1

2/2

A

QC5838

.x ±0.20

Approved By: Tony

Thire angle Projection

General Dimesion Tolerance

Units

mm

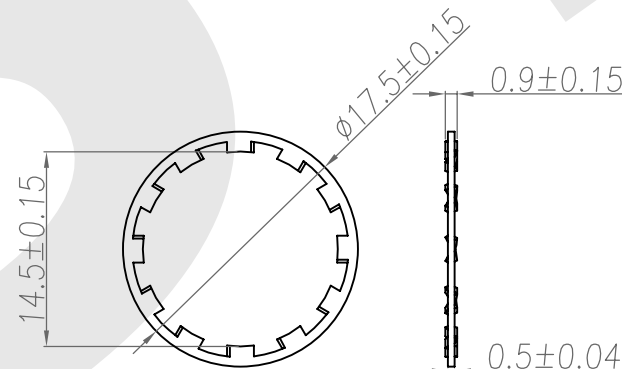
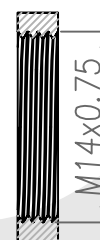
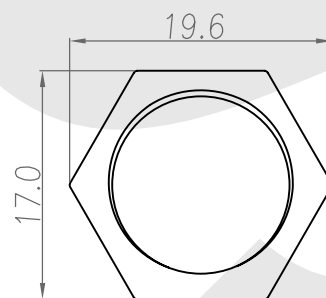
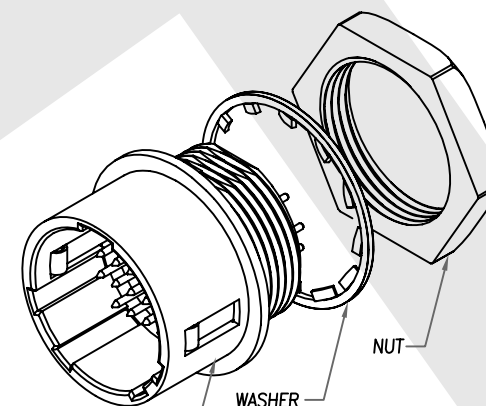
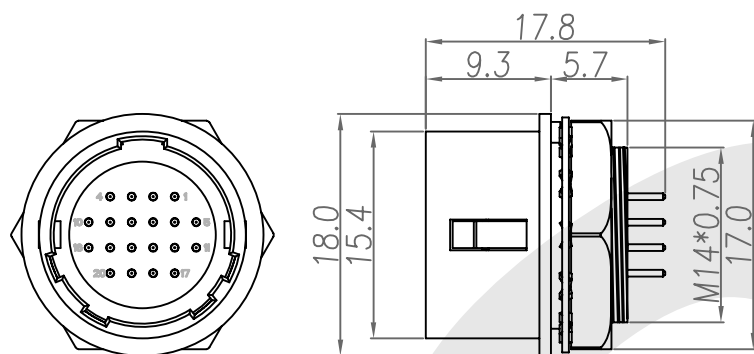
.xx ±0.15

.xxx ±0.05

.xxxx ±0.03

ANGULA ±1°

Rev	Revisions	Rev.Drawn	Date
A		Du	18.FEB.2013



1. MATERIAL :

- 1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
- 1-2. CONTACT : BRASS
- 1-3. SHELL : ZINC ALLOY
- 1-4. SPRING : STAINLESS STEEL
- 1-5. WASHER : PHOSPHOR BRONZE
- 1-6. NUT : BRASS

2. FINISH :

- 2-1. CONTACT : GOLD FLASH
- 2-2. SHELL : NICKEL
- 2-3. WASHER : NICKEL
- 2-4. NUT : NICKEL

3. ORDERING INFORMATION : P-P(PUSH PULL) CONNECTOR

Series **ST4A-14BR-20P-D**

Dimension of inner thread=M14

Poles

P: Plug

WR: Wire Receptacle

BR: Panel / Case Receptacle

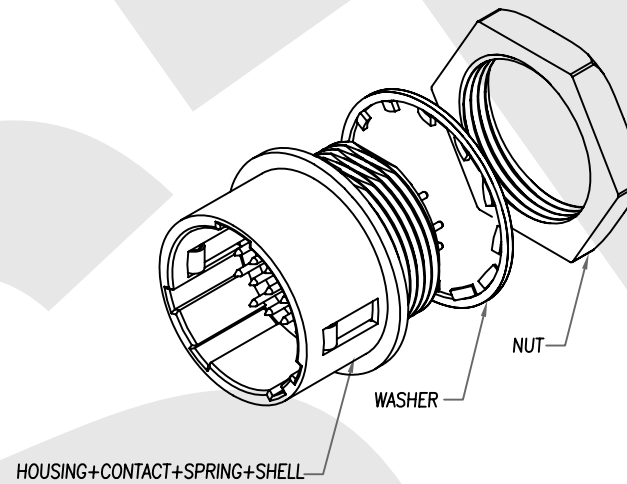
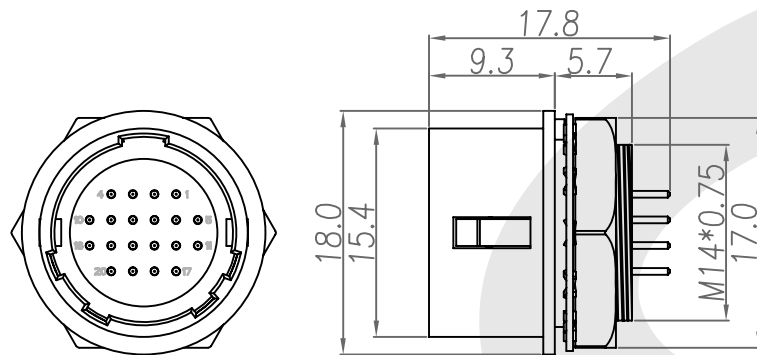
D: Dip type

S: Solder type

P: Male contact

S: Female contact

	SST		SOUTH SEA TERMINAL CO.,LTD		
SGS Report No.:	Customer:		Part No.: ST4A-14BR-20P-D		
	Title: P-P CONN. Panel / Case Receptacle Dip Type (M) (SHELL SIZE 13mm)				
Drawn By: Storm.Li	SCALE	SHEET	REV.	DWG NO.:	TOLERANCE: X ±0.20 XXX ±0.15 XXXX ±0.05 XXXXX ±0.03 ANGULA ±1°
Checked By: du	1:1	1/2	A	QC5837	
Approved By: Tony	Third angle Projection				
	General Dimension Tolerance				



1. MATERIAL :
 - 1-1. HOUSING : NYLON46 UL94V-0; COLOR : BLACK
 - 1-2. CONTACT : BRASS
 - 1-3. SHELL : ZINC ALLOY
 - 1-4. SPRING : STAINLESS STEEL
 - 1-5. WASHER : PHOSPHOR BRONZE
 - 1-6. NUT : BRASS
2. FINISH :
 - 2-1. CONTACT : GOLD FLASH
 - 2-2. SHELL : NICKEL
 - 2-3. WASHER : NICKEL
 - 2-4. NUT : NICKEL

		SST				SOUTH SEA TERMINAL CO.,LTD				
SGS Report No.:		Customer:			Part No.: ST4A-14BR-20P-D			Title:P-P CONN. Panel / Case Receptacle Dip Type (M) (SHELL SIZE 13mm)		
Drawn By:Storm.Li		SCALE	SHEET	REV.	DWG NO.: QC5837			TOLERANCE: .x ±0.20 .xx ±0.15 .xxx ±0.05 .xxxx ±0.03 ANGULA ±1°		
Checked By:du		1:1	2/2	A						
Approved By:Tony		Thire angle Projection						Units mm		
		General Dimesion Tolerance								

